

5075



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T102074
Job Sheet 177103



Part No: RB T102074

Job Qty: 1 ea

Part Name: Puller Assembly - Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/7/18

Job Tracking No:

Due Date: 6/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG T102074 Rev. B IPP Rev. A 18.05.03 new issue DP Verify DD

Ship Via:

S11
G29

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs	6/18/18	6/18/18	0.00	1.00	Small Fab-3		MLL
120	QC	1 pcs	6/18/18	6/18/18	0.00	0.00	QC5		JS
130	Packaging	1 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3-1		MLL
140	QC21-SA	1 Ea	6/18/18	6/18/18	0.00	0.00	QC21		MLL

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

JUL 1 1 2018
21
9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CL-16-SSC 24	Swivel Screw Clamp	1 Ea (1 ea)	90-Start up Operation	5075154
RB T102074-3	Puller Set	1 Ea (1 ea)	90-Start up Operation	5080619
RB T102074-5 150	Sleeve	1 pcs (1 ea)	90-Start up Operation	5088622
RB T102074-7 150	Nut	1 pcs (1 ea)	90-Start up Operation	5081622
RB T102074-9 6A	Shoe	1 pcs (1 ea)	90-Start up Operation	5082878

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CL-16-SSC	1	8	0
	RB T102074-3	1	0	0
	RB T102074-5	1	0	0
	RB T102074-7	1	6	0
	RB T102074-9	1	0	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 7:29 AM dart.logan.david



Container No: S090680

Part: RB T102074

Job No: 177103

Serial No/Batch: S090680

Revision B

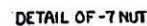
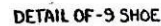
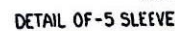
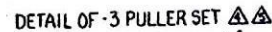
Inspector:

Exp Date:

Instructions:

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CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/11/18



6.78 GRUBBS

6 UNLESS OTHERWISE SPECIFIED, ALL DIAMETERS SHOWN
ON A COMMON AXIS TO BE CONCENTRIC WITHIN .010 T.I.R



**FOR APPROVED INTERCHANGEABLE
EQUIVALENTS AND SUPERSEDED
PARTS—SEE BHT STANDARD 170-001**

THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.

	214-040-025	214B		PER USAS Y143
	214-040-025	214A	ELECTRICAL	SYMBOLS
				PER USAS Y822
DASH NO.	NEXT ASSY	USED ON	ELECTRICAL	REF DESIGNATIONS
	APPLICATION			PER USAS Y8216

125
✓
MACHINED SURFACES
EXCEPT AS NOTED

PRODUCT *NE Blind 3/10/15*
CUSTOMER *Callahan 8/10/15*

IN	F 97499	T102074
SCALE 1/1	NOTED	SHEET 1 OF 1

Concurs
Iusti: